



# LubriOne™ NY-000/20T NATURAL

## Polyamide 6

### Key Characteristics

#### Product Description

LubriOne™ Lubricated and Wear-Resistant Compounds have been specifically formulated to be self-lubricating materials, offering low coefficient of friction and improved wear resistance properties. LubriOne compounds have been demonstrated to reduce friction, noise, vibration, heat buildup and improve product durability.

#### General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • North America	
Features	• Low Friction	• Lubricated	• Wear Resistant
Uses	• Appliance Components • Automotive Applications • Bearings • Business Equipment	• Consumer Applications • Conveyor Parts • Gears • Industrial Applications	• Printer Parts • Pulleys • Rollers
Forms	• Pellets		
Processing Method	• Injection Molding		

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density <sup>2</sup>	1.23 g/cm <sup>3</sup>	1.23 g/cm <sup>3</sup>	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	435000 psi	3000 MPa	ISO 527-2
Tensile Stress	10200 psi	70.0 MPa	ISO 527-2
Tensile Strain (Break)	4.0 %	4.0 %	ISO 527-2
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	3.3 ft-lb/in <sup>2</sup>	7.0 kJ/m <sup>2</sup>	ISO 179
Charpy Unnotched Impact Strength	No Break	No Break	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	320 °F	160 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	140 °F	60.0 °C	
Melting Temperature (DSC)	419 to 437 °F	215 to 225 °C	ISO 3146
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating	HB	HB	UL 94

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 hr	3.0 hr
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	104 to 176 °F	40 to 80 °C

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**Notes**<sup>1</sup> Typical values are not to be construed as specifications.<sup>2</sup> +/-0,02%**CONTACT INFORMATION****Americas**United States - Avon Lake  
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